



ISO 1300 Steel Coating	
<1000	6.0/0.8
<630	4.0/0.7
<400	3.0/0.6
<250	3.0/0.4
100	2.0/0.3
40	1.5/0.2
L mm h mm h mm	
Nom. Size Class	
<4000	2.0/0.4
<2000	1.2/0.4
<1000	0.8/0.3
<400	0.5/0.3
30-120	0.3/0.2
2-30	0.2/0.1
L mm m ± K ±	
Nom. Size Class	
>20000	9.0/8.0
<20000	8.0/7.0
<16000	7.0/6.0
<12000	6.0/5.0
<8000	5.0/4.0
<4000	4.0/3.0
<2000	3.0/2.0
<1000	2.0/1.5
<400	1.0/1.0
30-120	1.0/0.5
2-30	1.0/0.5
L mm A ± E ±	
Nom. Size Class	

STEEL SHEETS NOTES:

Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231

Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B

Edge without dimension according to DIN ISO 13715

True length theoretically according to DIN 6935

Ra 12.5

Technical Specifications					
Technical Document					
Future/Mould Asset ID					
Coating/Heat Tre./Roughness	R01	Kaynak için başlangıç bılış kulacları eklendi.	16.07.2024	T.ŞABA	
Paint/Color	Modif. No	Modification Description	Date	Sign	

Item No	Designation Name of Item	Qty.	Standard Identification No	Company Code	Material	Dimension	Weight (Kg.)
ISO 21920-1	ISO 8015	ISO 2553	General Tol	ISO 2768	hB	hC	KD
EN 15085-2 Certification Level	CL1	CL2	Weld Pro.	ISO 13920	A3	B3	E3
Approved	P.FARINA	Scale	1:5	TS 12708	Lm2	L22	Sm2
Checked	M.BORLO						
Prepared	E.PINTUS						
Lower Plate							EM20.24.03.51001
Sheet: 1/1							Size A0 Rev.01

Manufacturing tolerances and dimensions are given in accordance with the standards EN ISO 9013 - 231 and EN ISO 10029 - B. All dimensions are in mm unless otherwise specified. All dimensions are given in mm unless otherwise specified. All dimensions are given in mm unless otherwise specified.